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PRECOR USA
PRECOR STRENGTH, INC.

28936 AVE WILLIAMS
VALENCIA, CA 91355
TELEPHONE: 661-362-0300

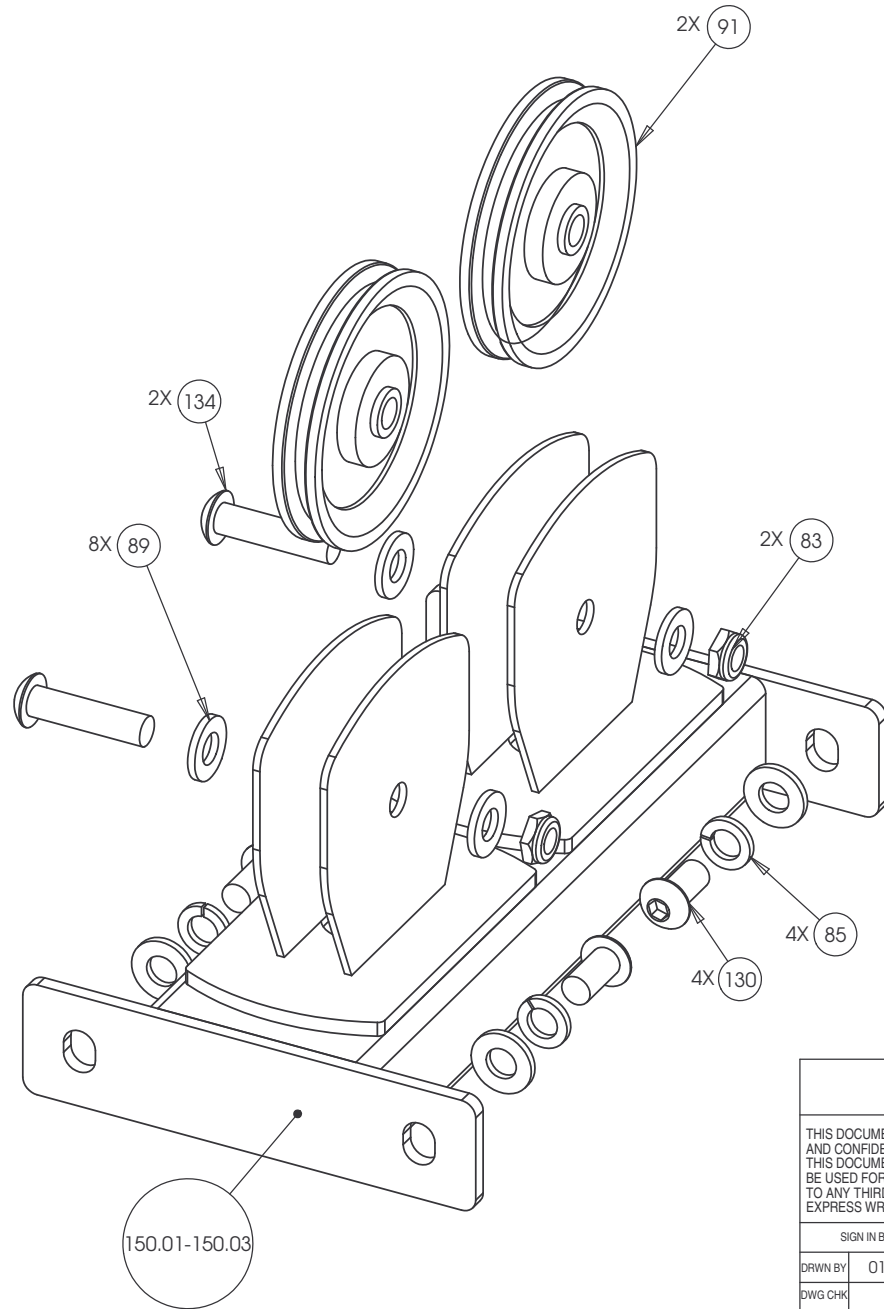
SIGN IN BLUE OR BLACK INK ONLY		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES	
DRWN BY	01.02.07	MGP	TOLERANCES ARE:
DWG CHK			LIN .X=±0.1 .XXX=±0.010
ENG	01.02.07	RSG	LIN .XX=±0.02 .XXXX=±0.0001
MFG ENG			ANGULAR: ±1.0°
CS			ALL DIMS AFTER PLATING
QA			BREAK ALL SHARP EDGES
ID			REMOVE ALL BURRS
REG			ALL ANGLES & BENDS 90°
			DWG PER ASME Y14.5M-1994
			DO NOT SCALE DRAWING
			ALL MACHINED SURFACES

PRODUCT: **STRENGTH**

ASSEMBLY CONNECTION, 10.5, W/ 1 PULLEY HSG

DWG. NO.	SUBREV
CW31868-402	A

SIZE	PAGE	OF
C	1	1



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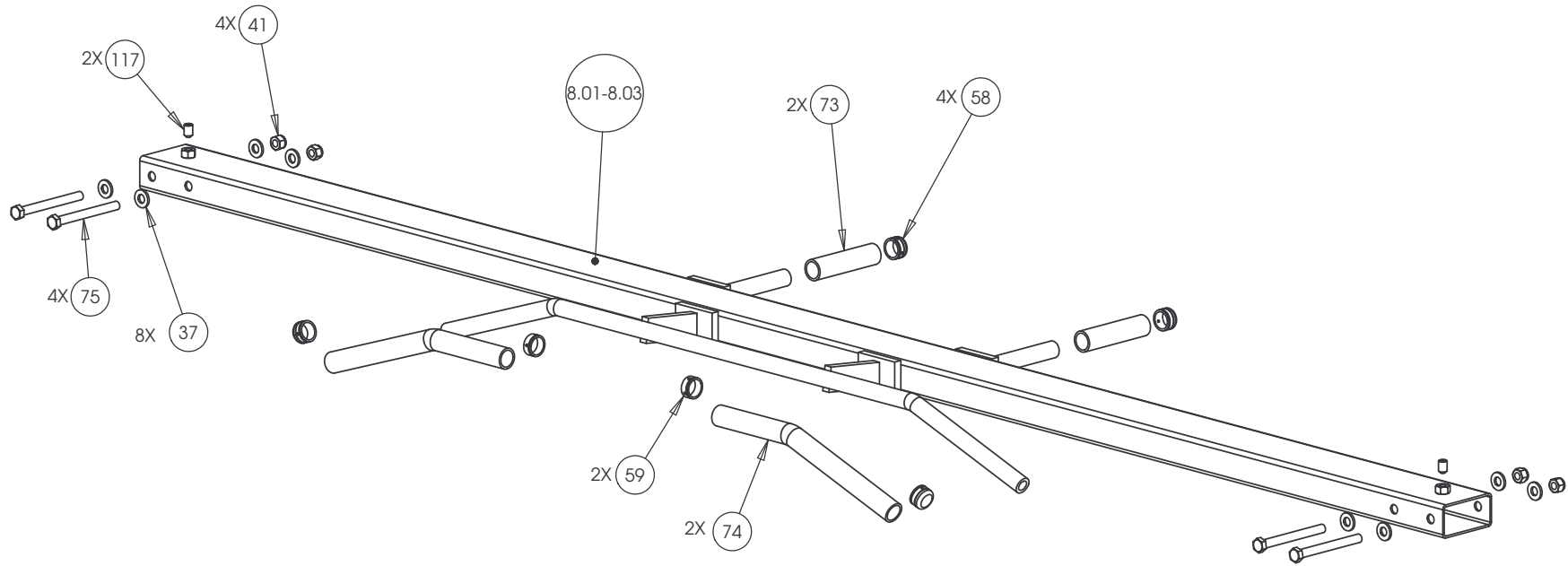
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DRWN BY	01.02.07	MGP	TOLERANCES ARE:
DWG CHK			LIN .X=±0.1 .XXX=±0.010
ENG	01.02.07	RSG	LIN .XX=±0.02 .XXXX=±0.0001
MFG ENG			ANGULAR: ±1.0°
CS			ALL DIMS AFTER PLATING
QA			BREAK ALL SHARP EDGES
ID			REMOVE ALL BURRS
REG			ALL ANGLES & BENDS 90°
			DWG PER ASME Y14.5M-1994
			DO NOT SCALE DRAWING
			ALL MACHINED SURFACES
			SIZE PAGE OF
			C 1 1

PRODUCT:	STRENGTH
ASSEMBLY CONNECTION, 13.75, W/ 2 PULLEY HSG	
DWG. NO.	CW31876-402
SUBREV	A



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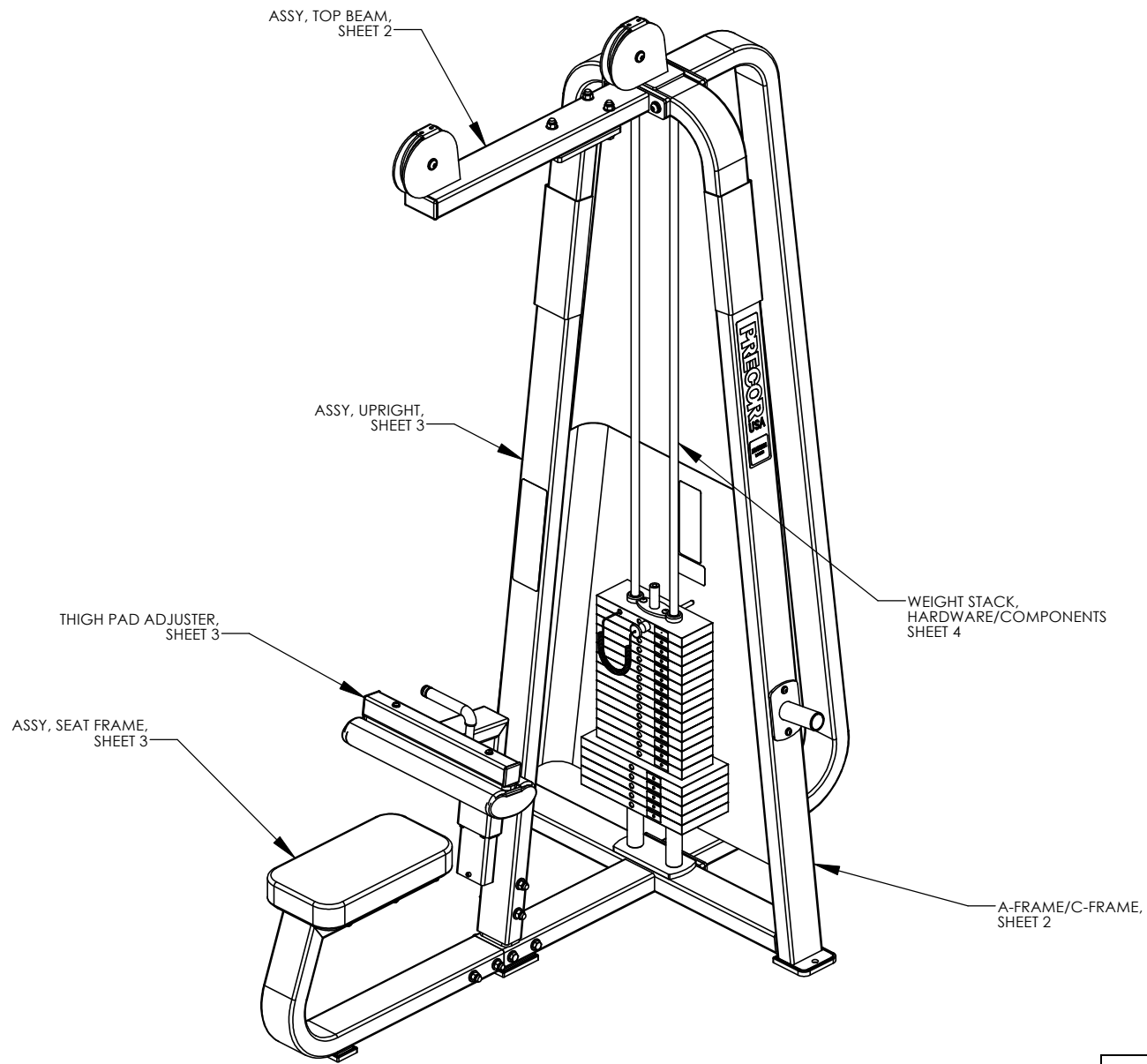
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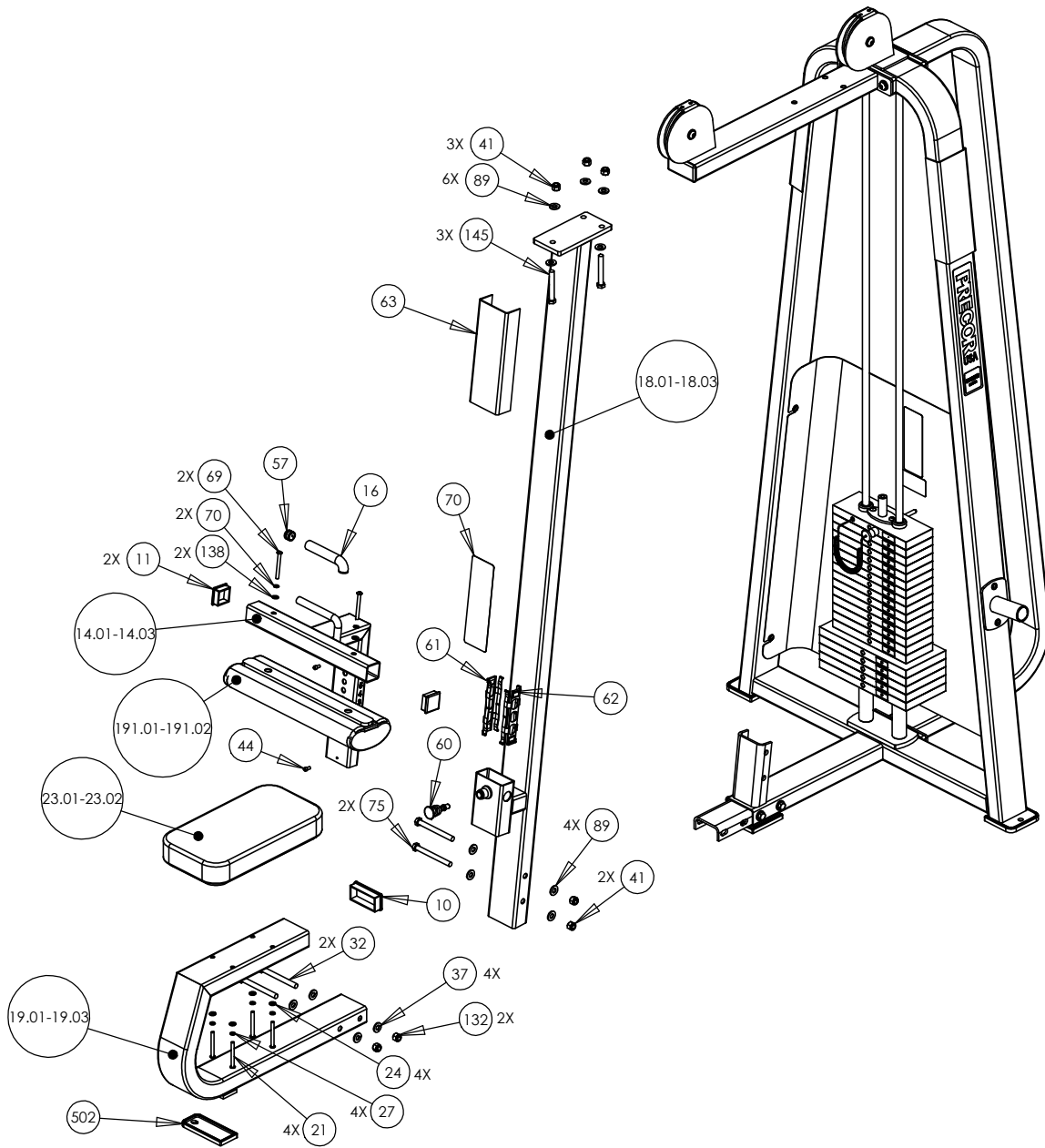
28936 AVE WILLIAMS
VALENCIA, CA 91355
TELEPHONE: 661-362-0300

SIGN IN BLUE OR BLACK INK ONLY		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: LIN .X=±0.1 .XXX=±0.010 LIN .XX=±0.02 .XXXX=±0.0001 ANGULAR: ±1.0° ALL DIMS AFTER PLATING BREAK ALL SHARP EDGES REMOVE ALL BURRS ALL ANGLES & BENDS 90° DWG PER ASME Y14.5M-1994 DO NOT SCALE DRAWING ALL MACHINED SURFACES	
DRWN BY	01.02.07	MGP	
DWG CHK			
ENG	01.02.07	RSG	
MFG ENG			
CS			
QA			
ID			
REG			
	SIZE	PAGE	OF
	C	1	1

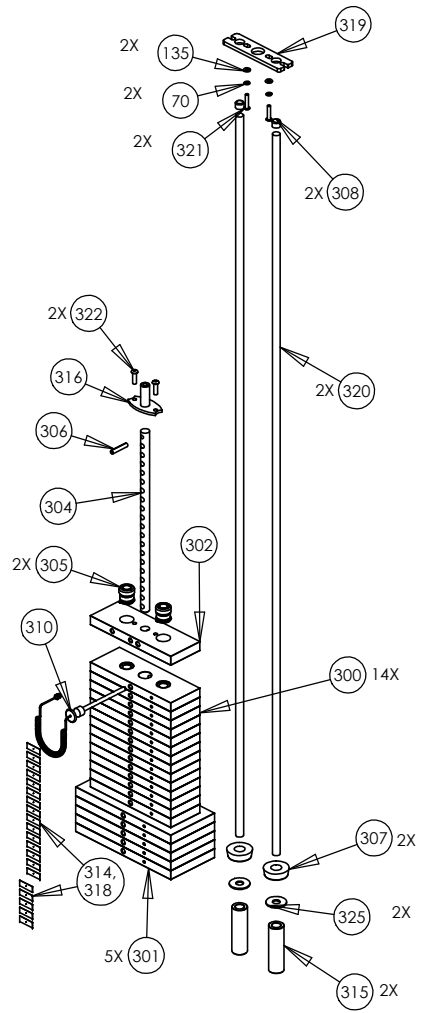
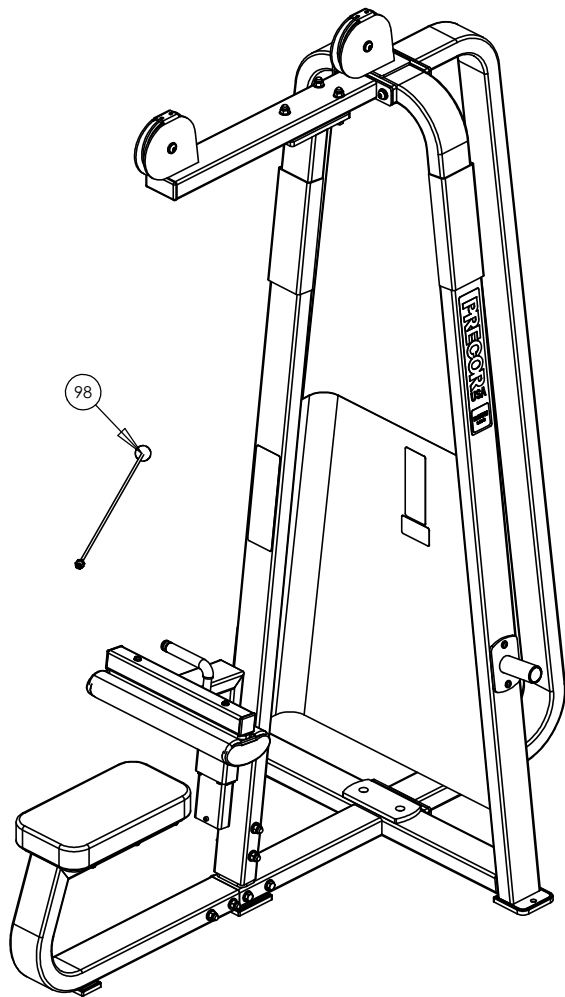
PRODUCT:	STRENGTH
ASSEMBLY CONNECTION, 107 IN, CROSSBEAM W-HANDLES	
DWG. NO.	CW31878-401
SUBREV	A



P/N: CW31932-402	SUBREV: C
DRAWN BY: JEC	DATE: 09.11.08
SHEET 1 OF 4	



P/N: CW31932-402	SUBREV: C
DRAWN BY: JEC	DATE: 09.11.08
SHEET 3 OF 4	

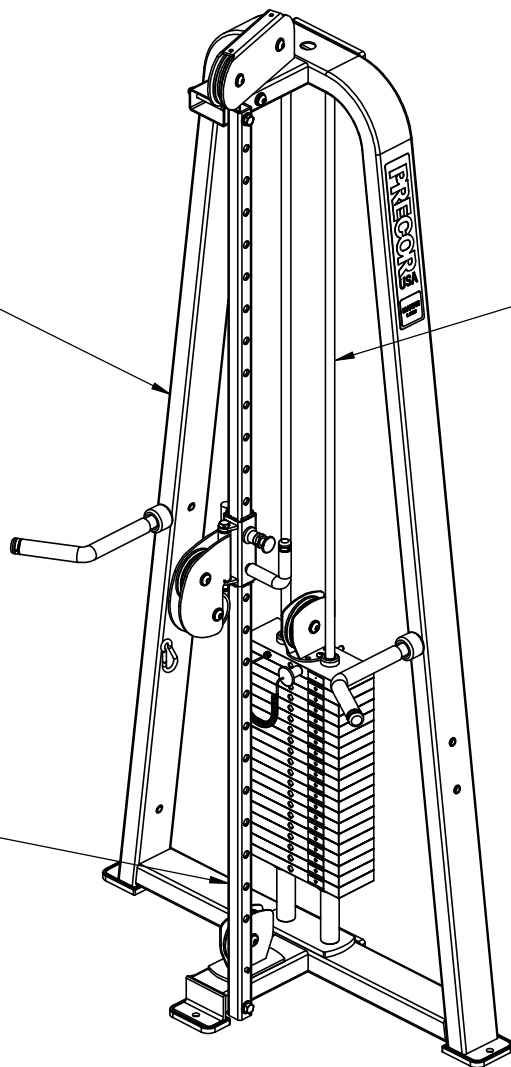


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DRAWN BY: JEC	DATE: 09.11.08	SHEET 4 OF 4

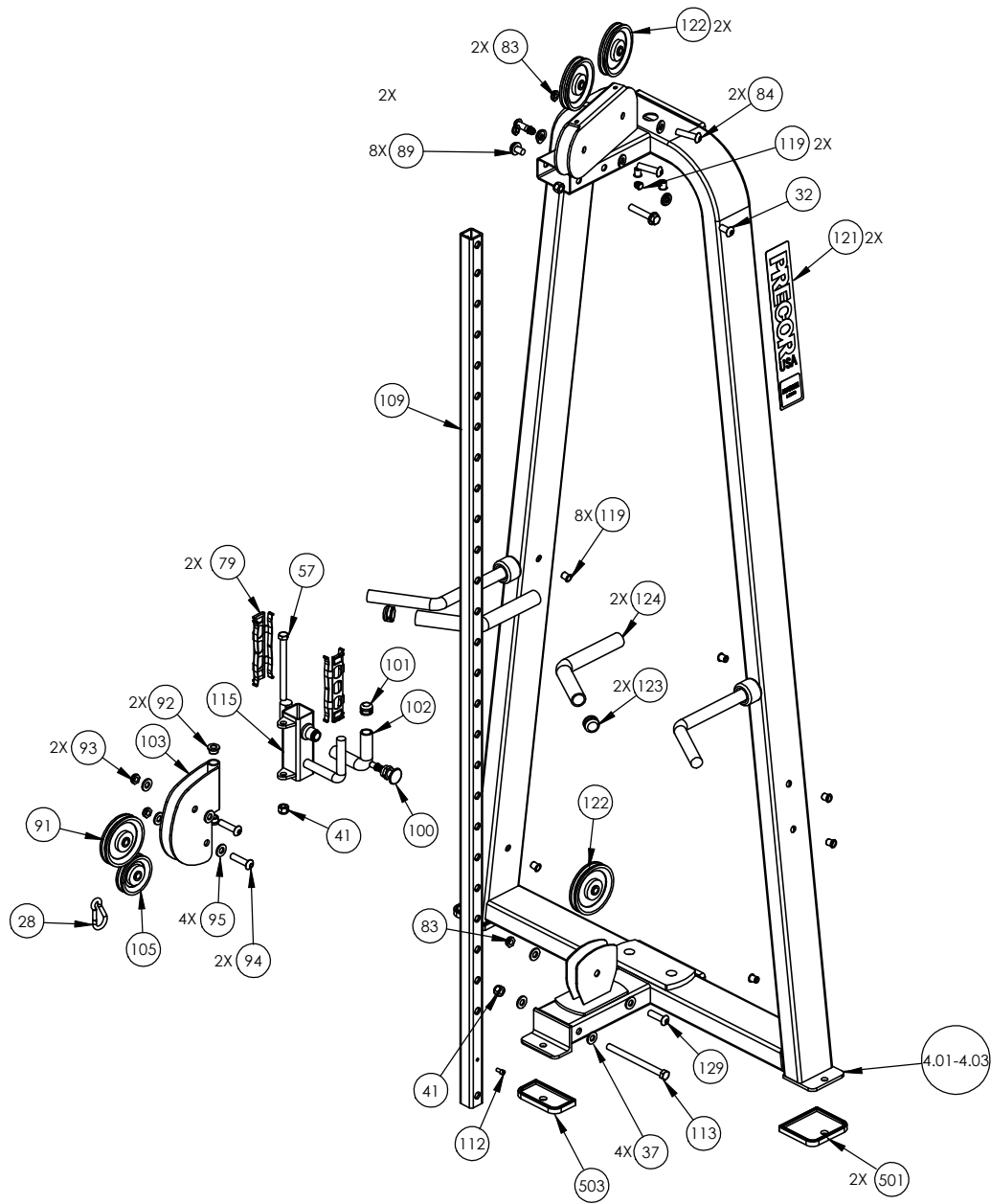
ASSY, FRAME, MAIN
PAGE 2

WEIGHT STACK,
HARDWARE/ COMPONENTS
PAGE 3

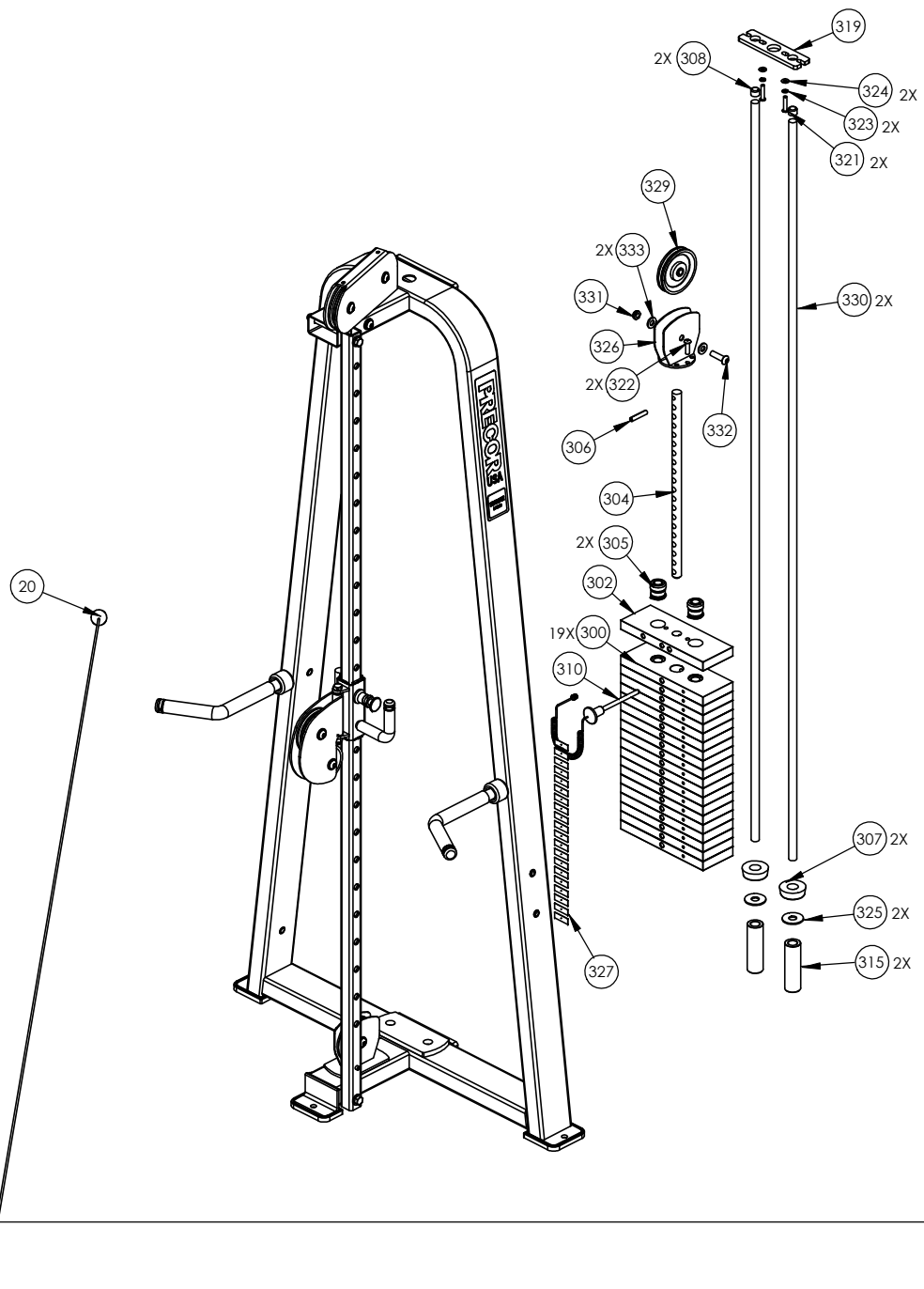
HARDWARE/COMPONENTS,
PAGE 2



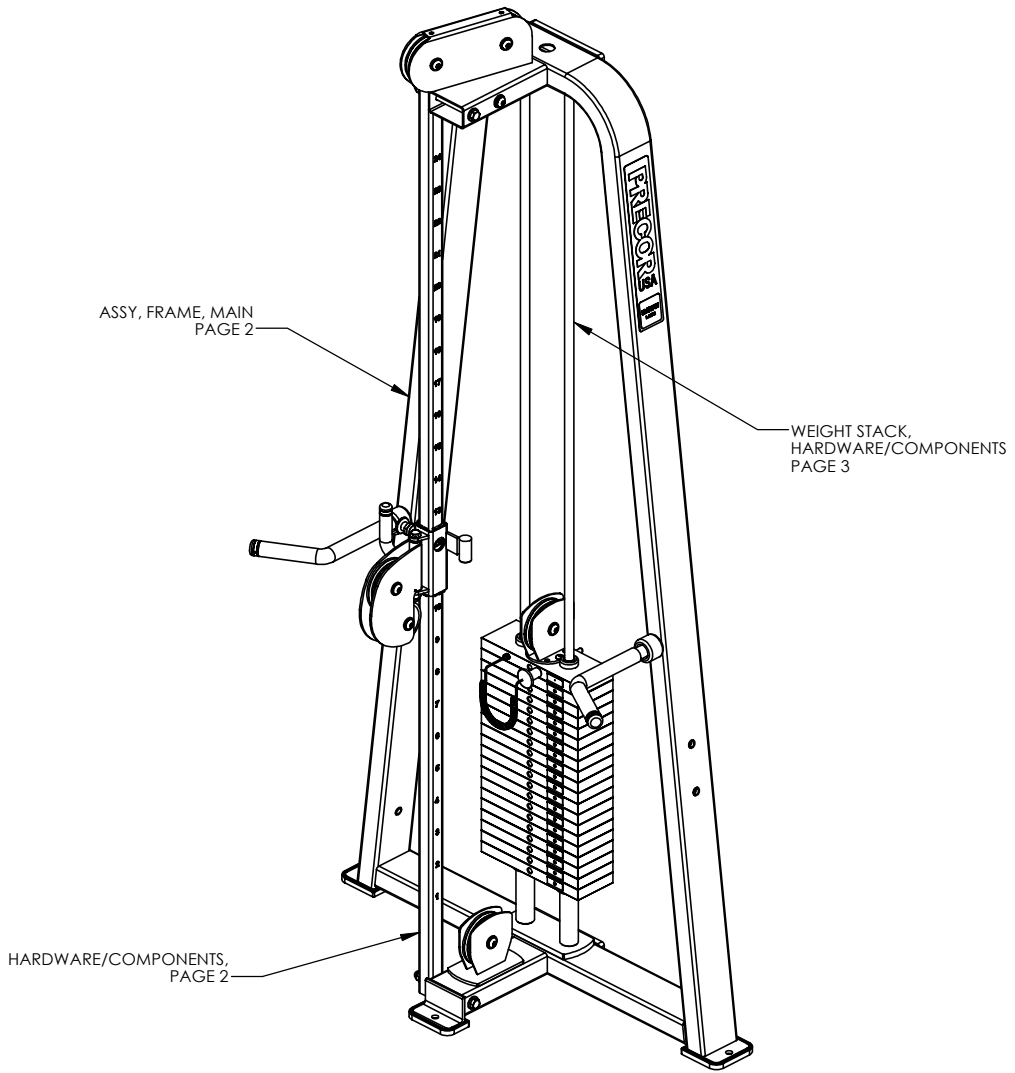
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DRAWN BY: VLE	DATE: 06.24.09
	SHEET 1 OF 3



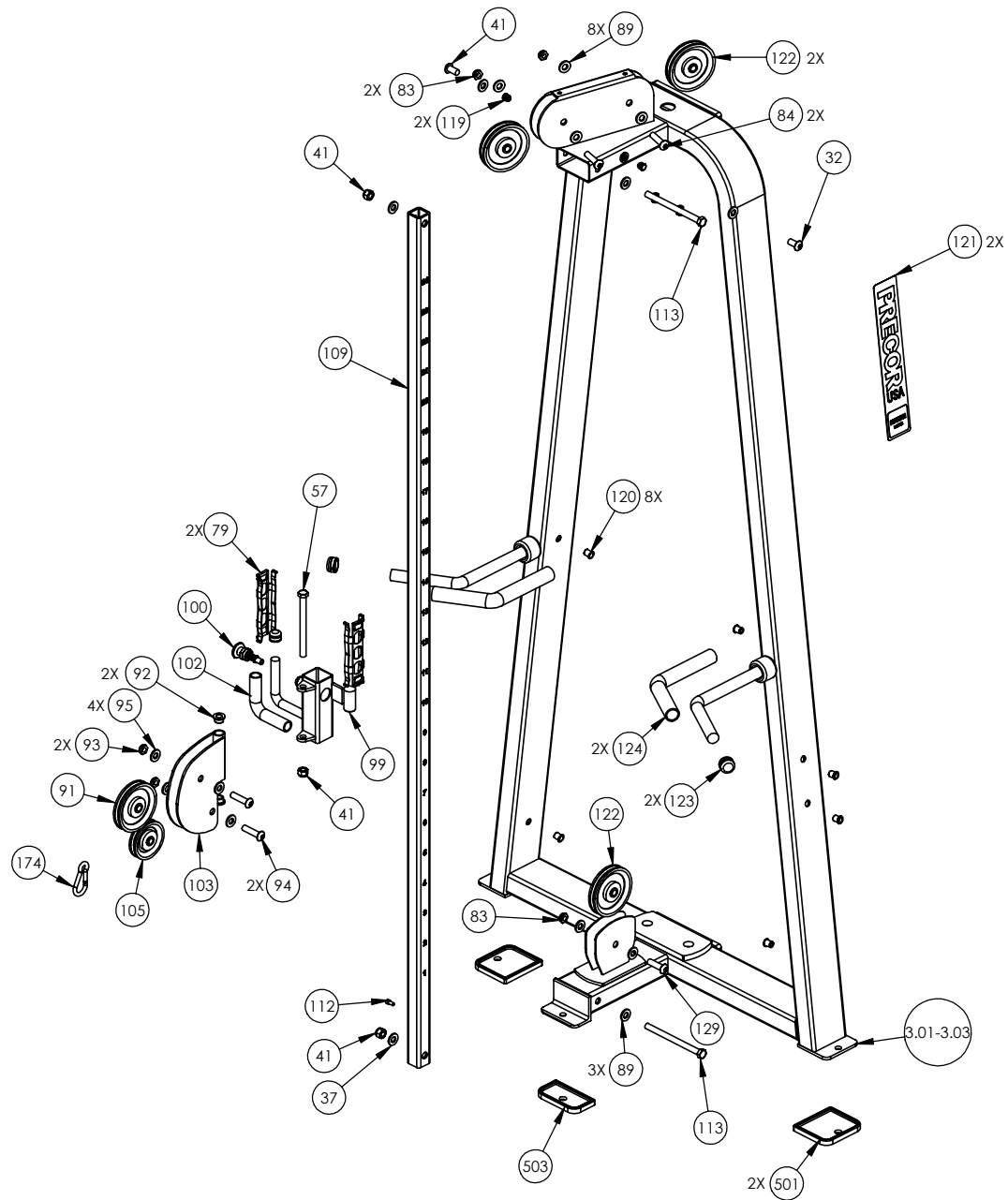
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SHEET 2 OF 3	



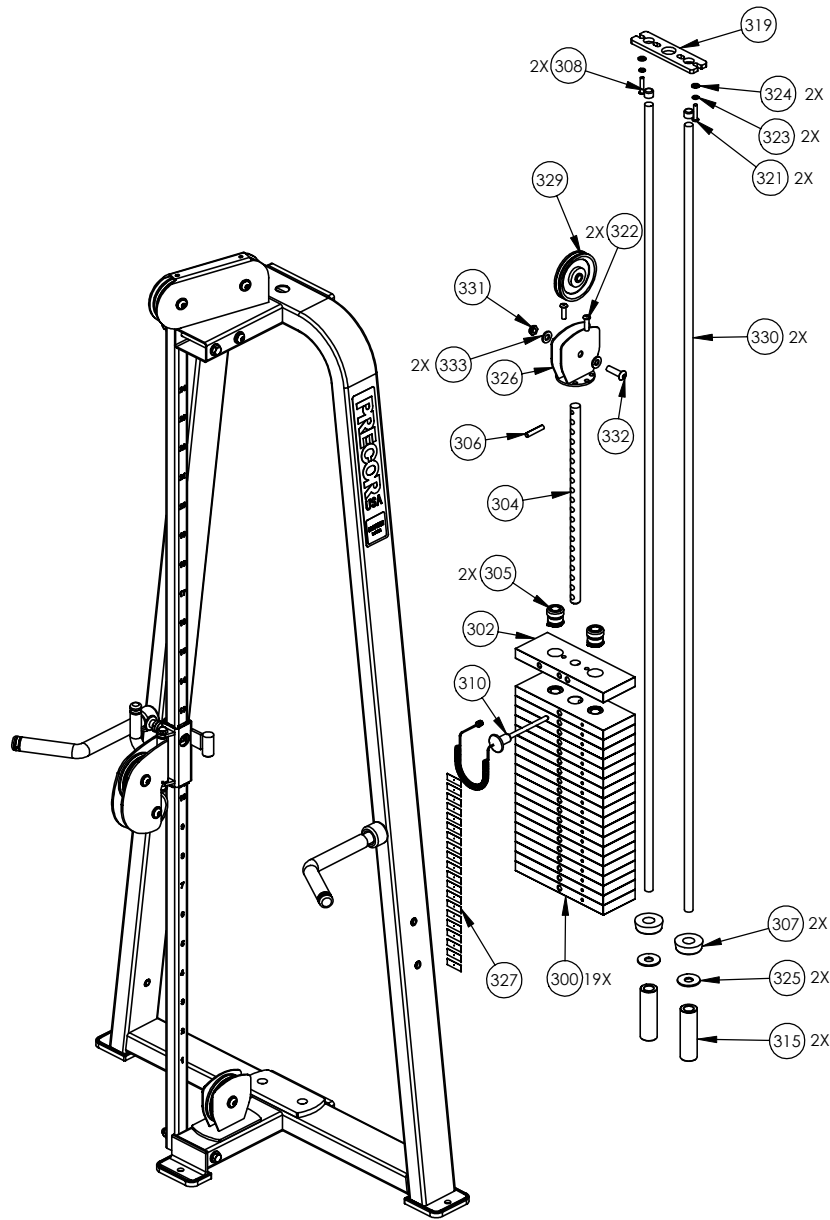
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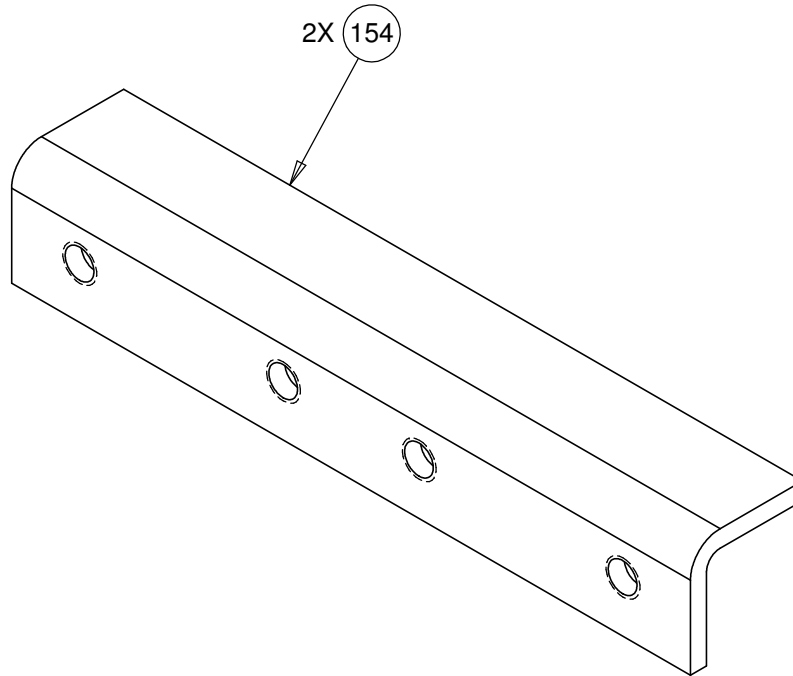
P/N: CW34921-401	SUBREV: A
DRAWN BY: VLE	DATE: 06.24.09
SHEET 1 OF 3	



P/N: CW34921-401		SUBREV: A
DRAWN BY: VLE	DATE: 06.24.09	SHEET 2 OF 3



P/N: CW34921-401	SUBREV: A
DRAWN BY: VLE	DATE: 06.24.09
SHEET 3 OF 3	



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SIGN IN BLUE OR BLACK INK ONLY			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE:		
DRWN BY	08.27.09	VLE	LIN	.X=±0.1	.XXX=±0.010
DWG CHK			LIN	.XX=±0.02	.XXXX=±0.0001
ENG	08.27.09	VLE	ANGULAR: ±1.0°		
MFG ENG			ALL DIMS AFTER PLATING		
CS			BREAK ALL SHARP EDGES		
QA			REMOVE ALL BURRS		
			ALL ANGLES & BENDS 90°		
			DWG PER ASME Y14.5M-1994		
			DO NOT SCALE DRAWING		
			125° ALL MACHINED SURFACES		
ID			SIZE	PAGE	OF
REG			A	1	1

PRODUCT:
STRENGTH

STEEL, CHANNEL

DWG. NO. CW33293-402 SUBREV A